

ACRS Parts Stock by Description August 2009

| Description | Part Number | Stock qty |
|---|----------------|-----------|
| Adapter / resolver, theta;RB 014460001 | 14460000 | 1 |
| Adhesive, 12mm x 33m roll, box of 6 rolls | *UK-Adh-slat-E | 1 |
| Applicator gun for 33m rolls of adhesive | *UK-Adh-gun-E | 3 |
| Arm, bushing assy, support, S91 | 20635000 | 1 |
| Articulated Knife Drive Assy, S91 | 20698000 | 5 |
| Articulated Knife Drive Assy, S91, used | 020698000 U | 3 |
| Axle, bronze wheel, S91 | 18336000 | 7 |
| Barrier Strip, S5200/7200, 50m length | | |
| Barrier Strip, S93, box of 20 precut & washed | *UK-Strips | 1 |
| Base, rotor, alu, slip ring | 55690000 | 3 |
| Bearing | 153500150 | 1 |
| Bearing | 153500187 | 1 |
| Bearing | 153500224 | 8 |
| Bearing 1720-20C4 | | 1 |
| Bearing 20199G Fafnir / SKF 6201-2RSNR | 153500237 | 14 |
| Bearing 2202E-2RS1TA9 | | 5 |
| Bearing 2205 | | 3 |
| Bearing 5202 SBKZZ CONS | 153500182 | 1 |
| Bearing 5203 2RS | 153500236 | 1 |
| Bearing 6000 | | 1 |
| Bearing 6001 2Z-P4 GMN | 64159001 | 1 |
| Bearing 6002 | 152281014 | 20 |
| Bearing 6002 2RS1 / Fafnir 9102NPP / New Dep 993L02 | 153500069 | 1 |
| Bearing 6004 2Z | | 4 |
| Bearing 6005 C3 | | 2 |
| Bearing 6006 / Fafnir 9106PP | 152283052 | 10 |
| Bearing 6007-2Z | | 1 |
| Bearing 6009 rhp | | 2 |
| Bearing 61802 | | 5 |
| Bearing 6200 2RSR | | 11 |
| Bearing 6202 2RS | | 4 |

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| Bearing 6202 ZZ | | 2 |
| Bearing 6205 | | 1 |
| Bearing 627-2RZ | 153500219 | 1 |
| Bearing 628ZZ | 153500208 | 10 |
| Bearing 6301 | | 2 |
| Bearing 6304 2Z | | 2 |
| Bearing 6NBC914YZP, Torrington, S91 bronze wheel assy | 153500043 | 12 |
| Bearing 7201, Y-axis Countershaft, Fafnir 7201KSU | 152283048 | 13 |
| Bearing 9100 NPP, Fafnir | 152283050 | 2 |
| Bearing 9102 PP Fafnir | 152283006 | 2 |
| Bearing 9R-4 | | 2 |
| Bearing B542DD Fafnir, S91 shpnr drive gear assy | 152281008 | 4 |
| Bearing DW4K2 fafnir | 152280302 | 17 |
| Bearing F33KDD5 Fafnir, S91 Grdg whl assy | 152281030 | 51 |
| Bearing FS1KDD7 Fafnir, S91 Shrpnr assy | 152281010 | 32 |
| Bearing KAA15CL0 Kaydon | 152381301 | 3 |
| Bearing KB020ARO Kaydon, C-axis, S91 | 152385003 | 10 |
| Bearing KLNJ 2ZY RHP | | 4 |
| Bearing KLNJ 5/8 2RS RHP | | 5 |
| Bearing KLNJ 5/8 RHP | | 1 |
| Bearing KLNJ 5/8 Y RHP | | 4 |
| Bearing KLNJ 5/8 ZZ RHP | | 3 |
| Bearing LJ 1/2 JW C3 | | 2 |
| Bearing NLDJ23 | | 2 |
| Bearing RBCS-32-LW | | 13 |
| Bearing S2PP7 Fafnir or MRC R4ZZ | 152281021 | 8 |
| Bearing S3KDD fafnir | 152281018 | 1 |
| Bearing S7NPP Fafnir | 152283049 | 3 |
| Bearing SFR18105SW Barden / 1810ZZ, S93-5/S5200 Shrpnr | 153500190 | 4 |
| Bearing Z995203N New Dep, RB 153500236 | 152549036 | 4 |
| Bearing, Camroll, eccentric, carriage | 18535000 | 2 |
| Bearing, McGill CF 5/8 S | 158442021 | 31 |

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| Bearing, McGill CFL-1-SB | 158442018 | 12 |
| Bearing, McGill CYR-3/4-S | 158442002 | 14 |
| Bearing, S5200 C axis | 153500214 | 1 |
| Bearing, S91 crankpin assy, individual, not matched set | 082818000 E | 9 |
| Bearing, Schatz, BR7714 1614 DS | 152933001 | 14 |
| Bearing, Thomson Super 10 | 47435000 | 6 |
| Bearing, Thomson SUPER 8 OPN | 246044016 | 19 |
| Bearing, Thomson TWN 8 OPN | 59164021 | 1 |
| Bearing, Thomson, ADJ81420, sharpening assy | 152850109 | 35 |
| Bearing, Thomson, SPB8-ADJ, Pillow block | 152850107 | 3 |
| Bearing, Torrington NTA-815, Thrust | 153500200 | 3 |
| Belt, 140XL037 | 180138005 | 40 |
| Belt, 150L050 | 180138003 | 7 |
| Belt, 225L050 | 180088001 | 23 |
| Belt, 300L100, X-axis, S91 | 180138035 | 11 |
| Belt, 300XL037 | 180500091 | 2 |
| Belt, 330L100 | 180138006 | 5 |
| Belt, 3VX335 | 180500232 | 6 |
| Belt, 3VX600 #358 | 180500055 | 4 |
| Belt, 3VX800 #358 | 180500006 | 4 |
| Belt, Breco, 25AT10 /610, X-axis 7200 | 180500213 | 2 |
| Belt, D220XL037 | 180500090 | 1 |
| Belt, S91 C-axis, 210L050 | 180138037 | 12 |
| Belt, S91,knife motor idler, 240L050 | 180138036 | 7 |
| BELT, SHARPENER 496500207 GERBER black 70, clear 11 | 496500207 | 81 |
| Belt, timing | 180078007 | 2 |
| Belt, Y-drive, 6ft Beam, S91 | 41555007 | 1 |
| Blade, 28mm dia Rotary (pizza) | | 500 |
| Blade, S91 | | 10 |
| Blade, S91 standard .093 x 5/16 new (non gerber) | 021261011 E | 10 |
| Blade, S93-5 | | 50 |
| Block, fluid transfer | 21752000 | 5 |

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| Block, pillow, | 31512000 | 2 |
| Bolt, 1/4-20 x1 | 196164716 | 3 |
| Bolt, chain take up | 18427000 | 4 |
| Bolt, Special | 17708000 | 4 |
| Bowl & Presser foot assy, S93-5, used | 075834000 U | 1 |
| Bowl Assembly, S91, complete, used, new KI conn | 075719003 U | 3 |
| Bowl Assembly, S91, incomplete, used, old KI | 075719003 U | 4 |
| Bowl, presser foot | 33892000 | 6 |
| Bracket switch | 31469052 | 1 |
| Bracket, cylinder, air | 20588000 | 1 |
| Bracket, knife speed sensor | 72977000 | 2 |
| Bracket, micro switch support | 21195000 | 3 |
| Bracket, origin light, S91 | 35480100 | 14 |
| Bracket, plastic, resolver | 20830102 | 1 |
| Bracket, Rocker, adj support, S93-5 | 55402000 | 3 |
| Bracket, S91 transducer connector | 75765000 | 8 |
| Bracket, S91 transducer lower | 75764000 | 2 |
| Bracket, S91, transducer, upper | 75503000 | 5 |
| Bracket, Transducer connector, S93-5 | 75528000 | 3 |
| Bracket, wiper, felt | 18546000 | 4 |
| Bristle, Black, Nylon as new, Box of 60 | 082237001 A | 23 |
| Bristle, Black, Nylon dirty on S91 grids, Box of 54, 6 grids | 082237001 D | 16 |
| Bristle, Black, Nylon used, clean, good, Box of 60 | 082237001 B | 9 |
| Bristle, Black, Nylon used, not cleaned, Box of 60 | 082237001 C | 21 |
| Brush | 238500013 | 4 |
| Bumper | 240060201 | 2 |
| Bumper | 240500105 | 10 |
| Bush, drill | 21706010 | 2 |
| Bush, DRJG ACE 2808 | 249021008 | 6 |
| Bushing (Ball) 246500115 | 246500303 | 4 |
| Bushing LM76, S91 sharpener assy (small) | 246162201 | 1 |
| Bushing, arm support, S91 articulated knife drive | 20839000 | 7 |

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| Bushing, idler housing, S91 knife | 21204000 | 2 |
| Bushing, Morse, 2012, 1 1/2" Bore | 246297006 | 2 |
| Bushing, S91 elevator assy | 44272000 | 18 |
| Bushing, S91 knife idler assy | 21242000 | 3 |
| Bushing, housing, idler | 21205000 | 1 |
| C AXIS RESOLVER ASSEMBLY 054-378-000 GER | 54378000 | 1 |
| Cable assy, cutter tube, new type, S91/S93-7/S7200 | 75278001 | 18 |
| Cable assy, VME-Transition, C100A | 61778001 | 1 |
| Cable BM CNTRL PNL | 55420000 | 1 |
| Cable, coiled, S91 KI (tel conn) | 75280000 | 18 |
| Cable, cutter tube, new type, S93-5/S5200 | 75278003 | 1 |
| Cable, interface used | 68876000 | 1 |
| Cable, KI cutter tube, old type | 61834001 | 1 |
| Cable, KI, Cutter tube old type | 61834003 | 2 |
| Cable, line filter | 61558001 | 1 |
| Cable, Overhead, S91, Black, round, C100 upgrade, used, on drum | | 1 |
| Cable, S91 cutter tube, new type with tel connector used | 075278001 U | 2 |
| Cable, whip, used | 68328001 | 1 |
| Cam assy | 39322000 | 1 |
| Cam, collar, sharpener | 20564000 | 40 |
| Cap, bearing, upper | 18821001 | 4 |
| Cap, screw, brush, dumore, r456-0115 | 632500010 | 1 |
| Capacitor, 216-259uf, 330v, mallory, spu-21630 | 264507002 | 2 |
| Casting LHS | 41234001 | 1 |
| Casting RHS | 41232000 | 1 |
| Casting, X Pinion Housing | 17998000 | 1 |
| Channel, cam mounting, S91 head up/down | 31363000 | 1 |
| Chuck, detent | 21060000 | 2 |
| Chuck, Jacobs, 10061, 5/32 - 1/4 | 21070000 | 4 |
| Clamp | 306031008 | 5 |
| Clamp | 306031012 | 15 |
| Clamp | 306037008 | 7 |

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| Clamp | 306273002 | 5 |
| Clamp | 306394002 | 2 |
| Clamp | 306461001 | 35 |
| Clamp KI | 54792000 | 1 |
| Clamp plate, latch spring, S91 | 20568002 | 19 |
| CLAMP SLEEVE 306500091 GERBER | 306500091 | 9 |
| CLAMP SLEEVE 306500113 GERBER | 306500113 | 1 |
| Clamp with gear - 7 gear | 306394002 | 4 |
| Clamp, resolver | 306037014 | 10 |
| Clamp,stem | 24189000 | 2 |
| Clevis, old type S91 presser-foot cylinder | 20989000 | 21 |
| Clip, pin retention, S91 articulated knife drive | 20637001 | 8 |
| Clutch, pulley, AP700 | 47485000 | 1 |
| Connecting link S93-5 | 54647000 | 3 |
| CONNECTING ROD AND BEARING 055-600-000 | 55600000 | 2 |
| CONNECTING ROD ASSEMBLY 054-716-000 | 54716000 | 4 |
| Connector AMP 555049-1, KI curly - Cutter tube | 340501092 | 7 |
| Connector, Air | 465500107 | 2 |
| Contact, slip ring assy | 346342204 | 25 |
| CONTAINMENT WASHER 044103000 GERBER | 44103000 | 2 |
| Control Relay, K1 in C200, 395-0425 | 760500200 | 1 |
| CORE TRANSDUCER SLUG SHORT 066255001 GER | 66255001 | 2 |
| COUNTERBALANCE 061985001 GERBER | 61985001 | 1 |
| Countershaft assembly | 20549000 | 2 |
| Countershaft assy, Y axis | 21586000 | 1 |
| Countershaft assy, Y axis, used/recon | 021586000 U | 10 |
| Countershaft, theta, S91, metal hsg | 20547001 | 2 |
| Countershaft, Y axis | 13141000 | 1 |
| Coupling, bellows, resolver assy | 364090201 | 22 |
| Coupling, S91 resolver assy | 364201001 | 9 |
| COVER CATCH S93-5 | 456151102 | 2 |
| Cover, slip ring | 24882000 | 1 |

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| Cover, slip ring assy | 24882001 | 6 |
| Cup, cover, S91 presser foot | 21984000 | 32 |
| Cup,wear, S91 presser foot | 23816000 | 20 |
| Cup,wear, S91 presser foot, 2pce lower roller guide | 20903010 | 1 |
| Cutter Tube | 21762000 | 3 |
| Cylinder | 376020607 | 2 |
| Cylinder | 376500040 | 1 |
| Cylinder, 095-DX | 376020622 | 12 |
| Cylinder, air, dump valve S91 TCW | 40980000 | 4 |
| Cylinder, D-48615-A, presser foot, S93-5 / S5200 | 54896001 | 5 |
| Cylinder, FS-094-L, head up / down S93-5 / S5200 | 58038000 | 5 |
| Cylinder, presser foot, S91 | 376500082 | 2 |
| Cylinder, SHRPNR Clutch, S93-5 / 5200 | 55707001 | 4 |
| Dart control | 350500010 | 1 |
| Display, Beckman, VF-0240-01, S93/1 | 410500039 | 1 |
| Drill | 55545004 | 5 |
| Drill Assy, S91, complete new | 22075000 | 1 |
| Drill Assy, S91, complete used | 022075000 U | 2 |
| Drill Assy, with Dart Controller, complete C100 panel used | | 2 |
| Drill,Groove,.078,s91/s93-7/gc2001/s3200/s7200 | 30595003 | 3 |
| DRIVE PULLEY ASSY 069198000 GERBER | 69198000 | 9 |
| DRIVE PULLEY ASSY. 057251000 GERBER | 57251000 | 11 |
| DRIVE PULLEY FLANGE 055473000 GERBER | 55473000 | 4 |
| DRIVEN PULLEY 056117000 | 56117000 | 1 |
| DRIVEN PULLEY 062132000 GERBER | 62132000 | 3 |
| Elevator carriage assy | 55625000 | 2 |
| Elevator carriage assy | 66142000 | 1 |
| Elevator casting, S91 | 34936052 | 2 |
| ELEVATOR PIVOT BRACKET 054347002 GERBER | 54347002 | 1 |
| Encoder, Beam | 55383000 | 1 |
| END PULLEY 067484000 GERBER | 67484000 | 6 |
| Eurostep /3 ES/S card from baldor used, OK | 7043490 U | 1 |

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| Eyebolt | 55377000 | 2 |
| Eyelet, spring, S91 Bowl | 21166000 | 26 |
| Fisher pen | 684022005 | 3 |
| Fisher pen refill | 684500025 | 23 |
| Fitting | 466080501 | 1 |
| FITTING 465-500-151 GERBER | 465500151 | 2 |
| FITTING 465500367 GERBER | 465500367 | 1 |
| FITTING 465500535 GERBER | 465500535 | 1 |
| Fitting, hose | 466260702 | 4 |
| Fitting, Tee | 466080502 | 10 |
| FLYWHEEL DRIVEN PULLEY 061988000 GERBER | 61988000 | 7 |
| Flywheel shaft assy, S91 standard head (non quiet) | 24631000 | 1 |
| Foam, 0.8mm x 12.7mm x 60m. box of 4rolls | *UK-Foam-slat | 1 |
| Fuses, Kit from 1A 1 1/4 to cartridge and Bus fuses | | 1 |
| GASKET 496-500-052 GERBER | 496500052 | 1 |
| Gasket parker | 496011052 | 2 |
| Gear | 500021041 | 6 |
| GEAR C AXIS DRIVE 056922000 GERBER | 56922000 | 3 |
| Gear drive cutter | 13597000 | 7 |
| GEAR PULLEY 062106001 GERBER | 62106001 | 1 |
| Gear resolver | 500500038 | 5 |
| Gear, bell, Sharpener drive assy, S91 | 29947001 | 3 |
| Gear, DH47T100Q12 | 500141001 | 2 |
| Gear, drive, cutter | 13598000 | 5 |
| Gear, drive, torque tube | 79067001 | 1 |
| Gear, drive, y axis, S91 | 21009000 | 13 |
| Gear, rack drive | 21115000 | 3 |
| Gear, theta, driven | 54395002 | 5 |
| Gear, X-axis motor, S91 | 21113000 | 11 |
| Grinding wheel, S91 / S93-7 | 020505000 E | 389 |
| Grinding wheel, S93-1 /-5, Vacuum brazed, high quality | 043323000 E | 2 |
| Guide Rod | 27577000 | 10 |

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| Guide, knife, upper, S91 | 62294000 | 8 |
| Harness assy, Head transition, S91 | 51058001 | 1 |
| HEAD FAN ASSEMBLY 055-456-000 GERBER | 55456000 | 1 |
| Head, S91, incomplete, used | | 3 |
| Head, S93-5, complete, with Lancaster, used | | 1 |
| Housing | 18213000 | 2 |
| HOUSING AIR CYLINDER 054-693-000 GERBER | 54693000 | 3 |
| Housing Wheel Assy, S91 console side | 18348000 | 1 |
| Housing, Bearing,S93-5 W/O Lancaster | 54227002 | 2 |
| Housing, flywheel shaft, 3 brg, S91 | 24629000 | 4 |
| Housing, idler, sub assy | 21206000 | 3 |
| Housing, S91 presser foot cylinder | 20674000 | 1 |
| Housing, Sharpener S91 old style | 67876000 | 3 |
| Housing, stator, slip ring assy | 23003100 | 13 |
| Housing,Bearing s-91;RB 037399003 | 37399000 | 1 |
| Idler pulley, S91 x axis belt tension | 17707000 | 15 |
| Key | 20581000 | 1 |
| Key cutter tube | 23046000 | 2 |
| Key, cutter tube/ sharpener, S91 bowl | 23046001 | 6 |
| Key, woodruff | 584004001 | 3 |
| Keyboard, OCC/OCT, overlay, S91 C100 | 58209001 | 1 |
| Keyboard, OCC/OCT, overlay, S91 C100 | 58209002 | 1 |
| Keyboard,membrane,occ/oct.w,plate,s91 | 51818001 | 2 |
| Keypad | 925500528 | 2 |
| Kit, materials, 88 barrier strips, foam & adhesive | | 1 |
| Kit, starter, 100 barrier strips, foam, adhesive & gun | | 1 |
| Kit,upgrade,transducer,separate cable s91 less transducers | 75281001 | 2 |
| KNIFE MOTOR 055-330-000 GERBER | 55330000 | 1 |
| KNIFE VOLTAGE FILTER 460-104-001 GERBER | 460104001 | 1 |
| Knob | 588500008 | 1 |
| Latch spring | 59407000 | 2 |
| Latch spring, S91 sharpener assy | 20569000 | 28 |

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| LEVER 021306000 GERBER | 21306000 | 3 |
| Light source assy, S91 | 22863000 | 8 |
| LIGHT SOURCE SUB ASSY. 059487000 GERBER | 59487000 | 2 |
| LIMIT SWITCH "Y" 055489000 GERBER | 55489000 | 4 |
| LIMIT SWITCH 055532000 GERBER | 55532000 | 7 |
| LIMIT SWITCH 924110402 GERBER | 924110402 | 3 |
| Link, connecting, S93-5 / 5200 | 54647000 | 3 |
| Manifold aluminium, for service only | 21044001 | 1 |
| Manifold, air, S91 head | 21044000 | 5 |
| Motor, assy, Y-axis AP700 | 47542000 | 1 |
| Motor, Brushless Servo, AP700 | 63649000 | 1 |
| Motor, drill , recon, S93-5 possible use on 5200 | 55417000 | 2 |
| Motor, drill, S91, 1/2 hp | 21213000 | 3 |
| Motor, Knife, S91, 2 pin conn | 51233000 | 5 |
| Motor, S91 x,y,c axis 3 holes in shaft, recon by PML | 28925002 | 1 |
| Motor, S91, C axis Recon with gear | 021263000 R | 2 |
| Motor, S91, X axis Recon with gear | 021767000 R | 1 |
| Motor, S91, Y axis Recon with gear | 021595000 R | 1 |
| Motor, X axis, S93-5 | 55391000 | 1 |
| Motor, X axis, S93-5, used | 055391000 U | 1 |
| MOUNTING BLOCK 054-895-000 GERBER | 54895000 | 1 |
| MOUNTING PLATE 054350000 GERBER | 54350000 | 9 |
| MOUNTING PLATE C AXIS 054-349-000 GERBER | 54349000 | 5 |
| Nut | 21067000 | 2 |
| nut ? | 648084646 | 10 |
| NUT 1/2" METAL 647500008 GERBER | 647500008 | 2 |
| NUT 647990018 GERBER | 647990018 | 4 |
| Nut, 1/4 x 20 | 648164416 | 15 |
| Nut, 1/4 x 20 | 648164716 | 3 |
| Nut, 3/8-16 | 648244416 | 8 |
| Nut, 4-40 | 648044416 | 24 |
| Nut, 4-40, S91 articulated knife drive | 649022037 | 14 |

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| Nut, 5/16-20 | 648205412 | 8 |
| Nut, lock | 175030101 | 13 |
| Nut, locking, S91 sharpener assy | 17649000 | 20 |
| Nut, Nyloc, 3/8-16 | 649022029 | 10 |
| Nut, Y countershaft assy | 175070401 | 3 |
| Nut,Nyloc | 649022024 | 6 |
| NUTLOK 649024040 GERBER | 649024040 | 2 |
| O ring, bushing, S91 sharpener | 496500061 | 106 |
| O ring, S91 sharpener, black | 496051027 B | 70 |
| O ring, S91 sharpener, green | 496051027 G | 65 |
| O ring, square, S91 | 496051028 | 65 |
| OCC Panel assy, complete, S91, recon | 51919000 | 1 |
| Pad, applicator, coolant | 24255000 | 3 |
| Pad, sponge, S91 presser foot | 21983000 | 22 |
| Panel, assy, operator,complete, AP700 | 46805000 | 1 |
| PCA Pre-Amp Resolver, S93-5 only C100 | 50555054 | 1 |
| PCA, ABC, C100 All s/w versions, but does not have x4 bite | 51105051 | 3 |
| PCA, ABC, C100 S/W ver 4.9.1 or later | 51105053 | 1 |
| PCA, ABC, C100 S/W ver 4.9.1 or later | 51105054 | 1 |
| PCA, AP 700, Servo, Imec X-axis | 52731005 | 1 |
| PCA, AP700, Operator panel | 53821050 | 1 |
| PCA, control, AP-xxx | 63209000 | 1 |
| PCA, DPWM, C100 | 041716050 U | 1 |
| PCA, DPWM, C100 | 041716051 U | 2 |
| PCA, DPWM, C100 | 041716053 U | 1 |
| PCA, driver, Accujet | 68509000 | 1 |
| PCA, FDSI, S91 & S93-7 systems | 50453000 | 3 |
| PCA, FDSI, S91 & S93-7 systems | 50453050 | 1 |
| PCA, FDSI, S91 & S93-7 systems, used | 050453050 U | 2 |
| PCA, FDSI, S93-1/3, S95 C100 | 51811050 | 3 |
| PCA, Force used | 51557002 | 1 |
| PCA, Interface, AJ510 | 68857000 | 1 |

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| PCA, Numonics | 694500033 | 1 |
| PCA, Numonics control | 399500073 | 1 |
| PCA, Opto-sol all systems C100 | 50494051 | 7 |
| PCA, Opto-sol, all systems C100 used | 050494051 U | 1 |
| PCA, Opto-Sol, all systems, repaired C100 | 050494051 R | 1 |
| PCA, Pre-Amp Resolver, S91 only C100 | 050555007 U | 1 |
| PCA, Pre-Amp Resolver, S91 only C100 | 50555050 | 3 |
| PCA, Pre-Amp Resolver, S91 only, repaired C100 | 050555000 R | 1 |
| PCA, PSU, APxxx, analog | 68221001 | 1 |
| PCA, Servo Interface, AP700 | 52719051 | 1 |
| PCA, Servo Support, all systems except S93-1 C100 | 050522050 U | 1 |
| PCA, Transition, Control | 52391052 | 1 |
| PCA, Transition, Head | 51389000 | 1 |
| PCA, Transition, Table | 51377001 | 1 |
| PCA, VSK / KI, C100 | 51179050 | 1 |
| PCA, VSK / KI, C100 s/w ver 4.9.1 or later (will work on earlier!) | 51179053 | 2 |
| Pen | 68218000 | 1 |
| Pen, Numonics | 399500161 | 2 |
| Pen, Numonics | 399500311 | 1 |
| PHEONIX WASHER IDLER 973500180 GERBER | 973500180 | 2 |
| Pin dowel | 688001053 | 5 |
| Pin dowel | 688500078 | 4 |
| Pin, clevis, laypuller | 28037000 | 2 |
| Pin, dowel, 1/8 x 1, | 688001010 | 11 |
| Pin, dowel, 1/8 x 1/2 | 688001025 | 6 |
| Pin, dowel, 1/8 x 3/4, Y countershaft assy | 688001007 | 18 |
| Pin, dowel, 3/16 x 1.1/14 | 688001052 | 2 |
| Pin, dowel, 3/16 x 2 | 688001084 | 3 |
| Pin, rear roller | 69338000 | 2 |
| Pin, roll, 1/16 x 3/8 | 688005021 | 1 |
| Pin, roll, 1/16 x 5/16 | 688005062 | 2 |
| Pin, roll, 1/8 x 1" | 688005003 | 3 |

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| Pin, S91, rear roller, 1pc 2 roller, | 38710000 | 11 |
| Pin, S91, side roller 1pc, 4roller | 30340001 | 3 |
| Pin, S91, side roller, 1pc,2roller | 43481000 | 20 |
| Pin,pivot, idler, S91 | 20519000 | 1 |
| Pin,rear,4rlr lwr rlr gd,s91 | 27799002 | 65 |
| Pinion & shaft, Shrpnr, S91 | 20557000 | 21 |
| Pinion, C axis, S90 | 13143000 | 2 |
| Pinion, Y axis | 21542000 | 1 |
| Pivot Block, S91 artic kn dr (s93-5/7) | 21610000 | 17 |
| PIVOT BOLT 054606000 GERBER | 54606000 | 1 |
| Plate presser foot - Non Gerber | 021948002 E | 22 |
| Plate, adapter | 18151000 | 2 |
| Plate, MOTOR MOUNTING | 62043000 | 2 |
| Plate, presser foot, S91 Gerber | 21948002 | 4 |
| Plate, Pulley | 61528000 | 9 |
| Plunger, SL-500, Laypuller S91 | 700011026 | 2 |
| POINTER 055-514-050 GERBER | 55514050 | 2 |
| POST 456500033 GERBER | 456500033 | 4 |
| Power supply C100 + - 15v | 708500026 | 1 |
| Power Supply, AP700, DC | 63090000 | 2 |
| Power Supply, C100 + - 12v | 708500027 | 2 |
| Pulley assy, console side 1" belt | 18155000 | 2 |
| Pulley assy, remote side 1" belt | 18156000 | 3 |
| PULLEY IDLER 062040001 GERBER | 62040001 | 6 |
| PULLEY MOUNT 062041000 GERBER | 62041000 | 3 |
| Pulley theta | 21123002 | 1 |
| Pulley, 20 tooth S91 | 39006000 | 4 |
| Pulley, assy, Y-axis | 18265000 | 1 |
| Pulley, Fixed, drive, S91 sharpener | 20567001 | 15 |
| Pulley, flywheel, S91 | 30227000 | 4 |
| Pulley, flywheel, S91 | 31139000 | 1 |
| Pulley, gear, knife motor | 21847000 | 1 |

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|---|-------------|----|
| Pulley, idler, S91 sharpener | 20566000 | 27 |
| Pulley, idler, S91 sharpener RB 020566000 | 20565000 | 5 |
| Pulley, S91, 22T | 30274001 | 12 |
| Pulley, theta, countershaft | 20548001 | 3 |
| Pulley,assy,c-axis | 32825001 | 1 |
| Pulley,theta, RB 021123001 | 21123000 | 1 |
| Rack Drive assy, exchange | 21928000 | 5 |
| Reed Relay 24v, Servo Supp pca | 760500078 | 4 |
| Reed Relay 5v, Servo Supp pca | 760500079 | 7 |
| Resolver assy | 15694000 | 3 |
| RESOLVER GEAR 054-397-000 GERBER | 54397000 | 1 |
| Retainer | 776100110 | 35 |
| Retainer | 776100113 | 6 |
| Retainer | 776101015 | 1 |
| Retainer | 776101018 | 3 |
| RETAINER 776500073 GERBER | 776500073 | 2 |
| RETAINER 776500078 GERBER | 776500078 | 2 |
| Retainer truarc | 776101004 | 18 |
| Retainer, 3/16 i/d | 776110002 | 5 |
| Retainer, 5/8 od | 776100106 | 14 |
| Retainer, bearing | 18827000 | 6 |
| Retainer, bearing, rotor | 22131000 | 2 |
| Retainer, bearing, stator | 21949000 | 2 |
| Retainer, S91 sharpener assy | 776101026 | 46 |
| Retainer, S91 sharpener assy bit rusty | 776100110 U | 28 |
| Retainer, snap ring | 776010154 | 8 |
| Retainer, tension arm, S91 | 22220000 | 11 |
| Retainer, theta bearing | 21127000 | 1 |
| Retainer, Truarc | 776500024 | 4 |
| Retainer, Truarc | 776500044 | 10 |
| Ring,swivel,tube | 21129000 | 3 |
| ROD END SHARPENER CLUTCH 054-894-000 GER | 54894000 | 2 |

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| Rod, 3/16 x 1/4, support arm, Articulated knife drive | 798400802 | 7 |
| Rod, bushing assy, S91 articulated knife drive | 20634000 | 13 |
| Rod, cap, pusher assy | 66237000 | 8 |
| Rod, Tie | 21061000 | 2 |
| ROLL PIN 3/32 DIA. X5/16 LG 688-005-063 | 688005063 | 1 |
| ROLL PIN 3/32 DIA. X7/8 LG 688-005-065 | 688005065 | 1 |
| Roller guide, S91 1pc 4roller | 23012000 | 2 |
| Roller, rear, 4rlr S91 | 22989000 | 3 |
| Roller, rear, S91 2 roller guide | 38712000 | 11 |
| Roller, side, 2 rlr guide | 38713000 | 37 |
| ROUNDWAY 054-200-000 GERBER | 54200000 | 3 |
| Roundway, S91 (static) beam, 1/2 dia x 6', used for less than 6 months | 012729001 U | 1 |
| Rubber, rewind band, resealer | 644500024 E | 3 |
| S91 Head, Beam, Ribbon cable and C100 Controller, complete | | 1 |
| Screw | 55577000 | 4 |
| Screw | 802105910 | 5 |
| Screw | 802164716 | 2 |
| Screw | 804044905 | 10 |
| Screw | 804044906 | 74 |
| Screw | 804044907 | 5 |
| Screw | 804054910 | 8 |
| Screw | 804064907 | 12 |
| Screw | 804064912 | 20 |
| Screw | 804084916 | 9 |
| Screw | 804105912 | 30 |
| Screw | 804105914 | 16 |
| Screw | 804105940 | 3 |
| Screw | 807104808 | 3 |
| Screw | 812064706 | 4 |
| Screw | 812064908 | 5 |
| Screw | 812084906 | 11 |
| Screw | 812084910 | 8 |

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|--|-----------|-----|
| Screw | 815084808 | 10 |
| Screw | 839104904 | 1 |
| Screw | 854500104 | 12 |
| Screw | 854500109 | 2 |
| Screw | 854500536 | 7 |
| Screw | 854500631 | 5 |
| Screw | 854500676 | 12 |
| Screw | 854501209 | 9 |
| Screw, 1/4 x 20 | 848031106 | 4 |
| Screw, 10-24, 2 1/2" | 804104940 | 8 |
| Screw, 10-32 x 3/4 | 804104912 | 14 |
| Screw, 10x24, 3/4lg | 848025112 | 1 |
| Screw, 2-56 x 3/16 grub screw, knife speed sensor brkt | 854501252 | 1 |
| Screw, 4-40 x 1 | 804044916 | 20 |
| Screw, 6-32 x 1/2 | 804064908 | 50 |
| Screw, 6-32 x 1/2, SHCS | 804084908 | 111 |
| Screw, 6-32 x 1/4, SHCS | 804064904 | 150 |
| Screw, 6-32 x 1/8, pin retainer, S91 1pc 2 roller | 839064902 | 36 |
| Screw, 6-32 x 3/8, SHCS | 804064906 | 81 |
| Screw, 8-32 x 1/4, SHCS | 804084104 | 100 |
| Screw, 8-32 x 1/4, SHCS | 804084904 | 8 |
| Screw, 8-32 x 2" | 854500564 | 2 |
| Screw, 8-32 x 3/8, SHCS | 804084906 | 10 |
| Screw, adjustment, transducer, S91 | 21856000 | 1 |
| Screw, csk, 6-32 x 1/2" | 849048010 | 21 |
| Screw, hex hd, special | 26004000 | 30 |
| Screw, Shoulder, Artic knife drive, pivot,S91 | 848025124 | 9 |
| Screw,csk | 812105907 | 2 |
| Seal | 496010701 | 6 |
| Seal | 496010704 | 6 |
| Seal, rubber edge strip, black with holes, S93 | 44747001 | 3 |
| Seal, S375, Thomson | 496277005 | 28 |

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|--|-----------|----|
| Seal, Thomson, ADJ-S-500 | 496277004 | 79 |
| Seal, Thomson, OPN-S-500, S91 platform | 496270401 | 27 |
| Sensor, knife speed | 72825000 | 1 |
| Shaft | 14240000 | 1 |
| SHAFT 054885000 GERBER | 54885000 | 1 |
| SHAFT 058090000 GERBER | 58090000 | 1 |
| Shaft and pulley, grinding wheel assy | 27864000 | 5 |
| SHAFT END PULLEY 061523000 GERBER | 61523000 | 6 |
| SHAFT PRESSER FOOT 055375001 GERBER | 55375001 | 2 |
| SHAFT PULLEY TENSION 065905000 GERBER | 65905000 | 3 |
| SHAFT SHARPENER 054567000 GERBER | 54567000 | 3 |
| Shaft, flywheel assy, S91, quiet head | 31717001 | 2 |
| Shaft, hollow, drill, S91 | 65843000 | 2 |
| Shaft, idler puller | 31137000 | 2 |
| Shaft, Idler pulley, std head | 20518000 | 3 |
| Shaft, S91, X axis rack drive assy, no holes | 18162000 | 7 |
| Sharpener casting, S91 | 41162000 | 2 |
| SHARPENER GEAR DRIVE 055649000 GERBER | 55649000 | 1 |
| SHARPENER STOP 054710001 GERBER | 54710001 | 1 |
| Shield, gear new | 36259000 | 18 |
| Shield, gear others | 36259000 | 25 |
| Shoulder screw | 848025106 | 33 |
| SHOULDER SCREW 1/4X5/8 849004005 GERBER | 849004005 | 1 |
| Sleeve | 21224000 | 1 |
| Sleeve, C-axis | 54357000 | 2 |
| Sleeve, theta pulley | 20532000 | 1 |
| Slide / guide, rod, presser foot s91 | 23074001 | 26 |
| Slide laypuller left hand, S91 | 28039000 | 1 |
| Slide, laypuller, right hand S91 | 28038000 | 2 |
| Slip ring | 21938000 | 14 |
| Slip ring assy, all cutters | 56155000 | 1 |
| Spacer | 20571001 | 36 |

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|---------------------------------------|-----------|----|
| Spacer | 21933003 | 2 |
| Spacer | 22150000 | 10 |
| Spacer | 54398000 | 3 |
| Spacer | 54582003 | 8 |
| Spacer | 54583000 | 6 |
| Spacer | 55715000 | 8 |
| Spacer | 67474000 | 2 |
| Spacer | 892000205 | 10 |
| Spacer | 892011056 | 4 |
| Spacer | 892011060 | 8 |
| Spacer | 892011061 | 3 |
| Spacer | 892190103 | 21 |
| Spacer | 892500055 | 2 |
| Spacer | 892500173 | 2 |
| Spacer | 975022001 | 1 |
| SPACER 0.31" 054582001 GERBER | 54582001 | 7 |
| Spacer End Pulley | 67733000 | 5 |
| Spacer pulley idler | 60260000 | 12 |
| Spacer y carriage | 17290003 | 4 |
| Spacer, 0.250 x 0.187 x 0.010" | 892011045 | 1 |
| Spacer, 0.250 x 0.187 x 0.031" | 892011002 | 2 |
| Spacer, 1/2 x 1/4 x 3/32 | 975113017 | 21 |
| Spacer, 3/8 x 1/4 x .036" | 892011022 | 62 |
| Spacer, grid | 24951000 | 10 |
| Spacer, plastic, slip-ring assy | 892190507 | 18 |
| Spacer, S91 grinding wheel assy, used | 27863001 | 2 |
| Spacer, S91 sharpener assy | 20633000 | 11 |
| Spacer, thrust | 20513000 | 1 |
| Spacers, S91 matched set | 21823000 | 2 |
| Spring | 57564000 | 23 |
| Spring | 89650155 | 1 |
| Spring | 896032085 | 2 |

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|---|-----------|----|
| Spring | 896033077 | 1 |
| Spring | 896500121 | 2 |
| SPRING 896500092 GERBER | 896500092 | 1 |
| SPRING 896500119 GERBER | 896500119 | 4 |
| Spring assy, Elevator, S91 | 26508000 | 5 |
| SPRING WASHER 896500096 GERBER | 896500096 | 3 |
| SPRING WASHER IDLER 896500118 GERBER | 896500118 | 6 |
| Sprocket, laypuller, Dodge CT515, 15T | 900060402 | 23 |
| Stem, clamp | 40499000 | 15 |
| STOP PRESSER FOOT 055400000 GERBER | 55400000 | 14 |
| Stop, bumper assy | 34549000 | 7 |
| Stop, latch, S91 sharpener assy | 20576000 | 24 |
| Stop, S91 presser foot | 22370000 | 10 |
| Stop, slip ring | 20686000 | 2 |
| Stop, slip ring | 20686001 | 4 |
| Stop,rubber,presser foot, guide | 22018000 | 9 |
| Stud | 908500011 | 4 |
| Switch | 19356002 | 1 |
| Switch Assy, cleaning head | 73209000 | 1 |
| Switch assy, feed rate | 51086002 | 1 |
| Switch Assy, X/Y | 65892002 | 1 |
| Switch assy. HD up / down, S91 | 61639001 | 3 |
| Switch, Barksdale | 925500049 | 1 |
| Switch, limit assy, S93 5, Head up/down | 55382000 | 14 |
| Switch, limit, cam collar assy | 29614002 | 2 |
| Switch, pressure,barksdale | 925500092 | 1 |
| Switch, Sq D, CL9007, C66B2 | 925500063 | 2 |
| Switch,limit,assy, S93-5/7, x-axis | 67027001 | 4 |
| Swivel,square, S93-5/S5200 | 55607000 | 3 |
| Swivel,square,carbide,.093/.125,s-91 only | 20611001 | 2 |
| Tension arm assy | 46330000 | 1 |
| Tensioner assy, S91 | 21381000 | 3 |

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|--|-------------|-----|
| Terminal block, slip ring assy | 38493001 | 1 |
| Terminal, brush, slip-ring assy | 22133000 | 4 |
| THRUST WASHER 973500147 GERBER | 973500147 | 1 |
| Torque tube end, remote | 21350000 | 1 |
| Transducer, long cable, S91, original type, new | 66254001 | 1 |
| Transducer, long cable, S91, original type, used | 66254001 | 11 |
| Transducer, short cable, S5/7200 used | 075282002 U | 1 |
| Transducer, short cable, S91, special connector, new | 75282001 | 2 |
| Transistor, 2N6275 | 952500002 | 4 |
| Trunnion, cylinder | 20665000 | 3 |
| Tubing | 966160701 | 1 |
| Tubing, copper, S91 sharpener assy | 24354000 | 4 |
| VALVE(NON LANCASTER)968500073 GERBER | 968500073 | 1 |
| Valve, MAC 113B-611BA | 968242002 | 1 |
| Valve, mac, 4 way with conn | 39953001 | 1 |
| Valve. mac, with conn | 39953005 | 7 |
| VME extender | 51560000 | 2 |
| Washer | 22107000 | 2 |
| Washer | 972080217 | 12 |
| Washer | 972100217 | 9 |
| Washer | 973500077 | 2 |
| Washer | 973500120 | 2 |
| Washer | 973500184 | 9 |
| Washer | 973990014 | 18 |
| Washer | 974063217 | 100 |
| Washer | 974081217 | 203 |
| Washer | 974171217 | 49 |
| Washer | 975037003 | 4 |
| Washer | 975037007 | 6 |
| Washer | 975113013 | 4 |
| Washer | 975192005 | 9 |
| Washer, 1/4 | 972150217 | 16 |

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|--|-------------|----|
| Washer, 3/8 x 3/16/ x 3/32 | 975113016 | 5 |
| Washer, 7/16 x 3/16 x 1/16 | 975001102 | 12 |
| Washer, S91 grinding wheel assy | 975220801 | 15 |
| Washer, S91 grinding wheel assy | 975220801 U | 14 |
| Washer, spring | 974101217 | 29 |
| Washer, spring #4 | 974041217 | 13 |
| Washer, spring pack | 29656001 | 16 |
| Washer, spring, 1/4 | 974151217 | 20 |
| Washer, thrust, torrington | 975073002 | 4 |
| Washer, thrust, Torrington TRB2435 | 975073001 | 8 |
| Washer,lock | 176030101 | 1 |
| Washer,spring | 973990114 | 32 |
| Wave washer, S91 | 896050801 | 2 |
| Wheel, bronze, S91 | 18343000 | 3 |
| Wheel, bronze,bearing assy | 19975000 | 6 |
| Woodruff key, S91 shrpnr | 17306000 | 78 |
| Yoke arm lower S91 Sharpener assy | 24493000 | 19 |
| Yoke, K.I., 2 piece guide, S91 | 20664020 | 2 |
| Yoke,arm,assy,metal,upper,s91, sharpener | 24492000 | 25 |
| Zone valve, TLMQ PXCM521 | 968500016 | 11 |
| | RS 437-187 | 3 |