

ACRS Parts Stock by Description August 2009

Description	Part Number	Stock qty
Adapter / resolver, theta;RB 014460001	14460000	1
Adhesive, 12mm x 33m roll, box of 6 rolls	*UK-Adh-slat-E	1
Applicator gun for 33m rolls of adhesive	*UK-Adh-gun-E	3
Arm, bushing assy, support, S91	20635000	1
Articulated Knife Drive Assy, S91	20698000	5
Articulated Knife Drive Assy, S91, used	020698000 U	3
Axle, bronze wheel, S91	18336000	7
Barrier Strip, S5200/7200, 50m length		
Barrier Strip, S93, box of 20 precut & washed	*UK-Strips	1
Base, rotor, alu, slip ring	55690000	3
Bearing	153500150	1
Bearing	153500187	1
Bearing	153500224	8
Bearing 1720-20C4		1
Bearing 20199G Fafnir / SKF 6201-2RSNR	153500237	14
Bearing 2202E-2RS1TA9		5
Bearing 2205		3
Bearing 5202 SBKZZ CONS	153500182	1
Bearing 5203 2RS	153500236	1
Bearing 6000		1
Bearing 6001 2Z-P4 GMN	64159001	1
Bearing 6002	152281014	20
Bearing 6002 2RS1 / Fafnir 9102NPP / New Dep 993L02	153500069	1
Bearing 6004 2Z		4
Bearing 6005 C3		2
Bearing 6006 / Fafnir 9106PP	152283052	10
Bearing 6007-2Z		1
Bearing 6009 rhp		2
Bearing 61802		5
Bearing 6200 2RSR		11
Bearing 6202 2RS		4

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Bearing 6202 ZZ		2
Bearing 6205		1
Bearing 627-2RZ	153500219	1
Bearing 628ZZ	153500208	10
Bearing 6301		2
Bearing 6304 2Z		2
Bearing 6NBC914YZP, Torrington, S91 bronze wheel assy	153500043	12
Bearing 7201, Y-axis Countershaft, Fafnir 7201KSU	152283048	13
Bearing 9100 NPP, Fafnir	152283050	2
Bearing 9102 PP Fafnir	152283006	2
Bearing 9R-4		2
Bearing B542DD Fafnir, S91 shpnr drive gear assy	152281008	4
Bearing DW4K2 fafnir	152280302	17
Bearing F33KDD5 Fafnir, S91 Grdg whl assy	152281030	51
Bearing FS1KDD7 Fafnir, S91 Shrpnr assy	152281010	32
Bearing KAA15CL0 Kaydon	152381301	3
Bearing KB020ARO Kaydon, C-axis, S91	152385003	10
Bearing KLNJ 2ZY RHP		4
Bearing KLNJ 5/8 2RS RHP		5
Bearing KLNJ 5/8 RHP		1
Bearing KLNJ 5/8 Y RHP		4
Bearing KLNJ 5/8 ZZ RHP		3
Bearing LJ 1/2 JW C3		2
Bearing NLDJ23		2
Bearing RBCS-32-LW		13
Bearing S2PP7 Fafnir or MRC R4ZZ	152281021	8
Bearing S3KDD fafnir	152281018	1
Bearing S7NPP Fafnir	152283049	3
Bearing SFR18105SW Barden / 1810ZZ, S93-5/S5200 Shrpnr	153500190	4
Bearing Z995203N New Dep, RB 153500236	152549036	4
Bearing, Camroll, eccentric, carriage	18535000	2
Bearing, McGill CF 5/8 S	158442021	31

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Bearing, McGill CFL-1-SB	158442018	12
Bearing, McGill CYR-3/4-S	158442002	14
Bearing, S5200 C axis	153500214	1
Bearing, S91 crankpin assy, individual, not matched set	082818000 E	9
Bearing, Schatz, BR7714 1614 DS	152933001	14
Bearing, Thomson Super 10	47435000	6
Bearing, Thomson SUPER 8 OPN	246044016	19
Bearing, Thomson TWN 8 OPN	59164021	1
Bearing, Thomson, ADJ81420, sharpening assy	152850109	35
Bearing, Thomson, SPB8-ADJ, Pillow block	152850107	3
Bearing, Torrington NTA-815, Thrust	153500200	3
Belt, 140XL037	180138005	40
Belt, 150L050	180138003	7
Belt, 225L050	180088001	23
Belt, 300L100, X-axis, S91	180138035	11
Belt, 300XL037	180500091	2
Belt, 330L100	180138006	5
Belt, 3VX335	180500232	6
Belt, 3VX600 #358	180500055	4
Belt, 3VX800 #358	180500006	4
Belt, Breco, 25AT10 /610, X-axis 7200	180500213	2
Belt, D220XL037	180500090	1
Belt, S91 C-axis, 210L050	180138037	12
Belt, S91,knife motor idler, 240L050	180138036	7
BELT, SHARPENER 496500207 GERBER black 70, clear 11	496500207	81
Belt, timing	180078007	2
Belt, Y-drive, 6ft Beam, S91	41555007	1
Blade, 28mm dia Rotary (pizza)		500
Blade, S91		10
Blade, S91 standard .093 x 5/16 new (non gerber)	021261011 E	10
Blade, S93-5		50
Block, fluid transfer	21752000	5

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Block, pillow,	31512000	2
Bolt, 1/4-20 x1	196164716	3
Bolt, chain take up	18427000	4
Bolt, Special	17708000	4
Bowl & Presser foot assy, S93-5, used	075834000 U	1
Bowl Assembly, S91, complete, used, new KI conn	075719003 U	3
Bowl Assembly, S91, incomplete, used, old KI	075719003 U	4
Bowl, presser foot	33892000	6
Bracket switch	31469052	1
Bracket, cylinder, air	20588000	1
Bracket, knife speed sensor	72977000	2
Bracket, micro switch support	21195000	3
Bracket, origin light, S91	35480100	14
Bracket, plastic, resolver	20830102	1
Bracket, Rocker, adj support, S93-5	55402000	3
Bracket, S91 transducer connector	75765000	8
Bracket, S91 transducer lower	75764000	2
Bracket, S91, transducer, upper	75503000	5
Bracket, Transducer connector, S93-5	75528000	3
Bracket, wiper, felt	18546000	4
Bristle, Black, Nylon as new, Box of 60	082237001 A	23
Bristle, Black, Nylon dirty on S91 grids, Box of 54, 6 grids	082237001 D	16
Bristle, Black, Nylon used, clean, good, Box of 60	082237001 B	9
Bristle, Black, Nylon used, not cleaned, Box of 60	082237001 C	21
Brush	238500013	4
Bumper	240060201	2
Bumper	240500105	10
Bush, drill	21706010	2
Bush, DRJG ACE 2808	249021008	6
Bushing (Ball) 246500115	246500303	4
Bushing LM76, S91 sharpener assy (small)	246162201	1
Bushing, arm support, S91 articulated knife drive	20839000	7

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Bushing, idler housing, S91 knife	21204000	2
Bushing, Morse, 2012, 1 1/2" Bore	246297006	2
Bushing, S91 elevator assy	44272000	18
Bushing, S91 knife idler assy	21242000	3
Bushing, housing, idler	21205000	1
C AXIS RESOLVER ASSEMBLY 054-378-000 GER	54378000	1
Cable assy, cutter tube, new type, S91/S93-7/S7200	75278001	18
Cable assy, VME-Transition, C100A	61778001	1
Cable BM CNTRL PNL	55420000	1
Cable, coiled, S91 KI (tel conn)	75280000	18
Cable, cutter tube, new type, S93-5/S5200	75278003	1
Cable, interface used	68876000	1
Cable, KI cutter tube, old type	61834001	1
Cable, KI, Cutter tube old type	61834003	2
Cable, line filter	61558001	1
Cable, Overhead, S91, Black, round, C100 upgrade, used, on drum		1
Cable, S91 cutter tube, new type with tel connector used	075278001 U	2
Cable, whip, used	68328001	1
Cam assy	39322000	1
Cam, collar, sharpener	20564000	40
Cap, bearing, upper	18821001	4
Cap, screw, brush, dumore, r456-0115	632500010	1
Capacitor, 216-259uf, 330v, mallory, spu-21630	264507002	2
Casting LHS	41234001	1
Casting RHS	41232000	1
Casting, X Pinion Housing	17998000	1
Channel, cam mounting, S91 head up/down	31363000	1
Chuck, detent	21060000	2
Chuck, Jacobs, 10061, 5/32 - 1/4	21070000	4
Clamp	306031008	5
Clamp	306031012	15
Clamp	306037008	7

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Clamp	306273002	5
Clamp	306394002	2
Clamp	306461001	35
Clamp KI	54792000	1
Clamp plate, latch spring, S91	20568002	19
CLAMP SLEEVE 306500091 GERBER	306500091	9
CLAMP SLEEVE 306500113 GERBER	306500113	1
Clamp with gear - 7 gear	306394002	4
Clamp, resolver	306037014	10
Clamp,stem	24189000	2
Clevis, old type S91 presser-foot cylinder	20989000	21
Clip, pin retention, S91 articulated knife drive	20637001	8
Clutch, pulley, AP700	47485000	1
Connecting link S93-5	54647000	3
CONNECTING ROD AND BEARING 055-600-000	55600000	2
CONNECTING ROD ASSEMBLY 054-716-000	54716000	4
Connector AMP 555049-1, KI curly - Cutter tube	340501092	7
Connector, Air	465500107	2
Contact, slip ring assy	346342204	25
CONTAINMENT WASHER 044103000 GERBER	44103000	2
Control Relay, K1 in C200, 395-0425	760500200	1
CORE TRANSDUCER SLUG SHORT 066255001 GER	66255001	2
COUNTERBALANCE 061985001 GERBER	61985001	1
Countershaft assembly	20549000	2
Countershaft assy, Y axis	21586000	1
Countershaft assy, Y axis, used/recon	021586000 U	10
Countershaft, theta, S91, metal hsg	20547001	2
Countershaft, Y axis	13141000	1
Coupling, bellows, resolver assy	364090201	22
Coupling, S91 resolver assy	364201001	9
COVER CATCH S93-5	456151102	2
Cover, slip ring	24882000	1

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Cover, slip ring assy	24882001	6
Cup, cover, S91 presser foot	21984000	32
Cup,wear, S91 presser foot	23816000	20
Cup,wear, S91 presser foot, 2pce lower roller guide	20903010	1
Cutter Tube	21762000	3
Cylinder	376020607	2
Cylinder	376500040	1
Cylinder, 095-DX	376020622	12
Cylinder, air, dump valve S91 TCW	40980000	4
Cylinder, D-48615-A, presser foot, S93-5 / S5200	54896001	5
Cylinder, FS-094-L, head up / down S93-5 / S5200	58038000	5
Cylinder, presser foot, S91	376500082	2
Cylinder, SHRPNR Clutch, S93-5 / 5200	55707001	4
Dart control	350500010	1
Display, Beckman, VF-0240-01, S93/1	410500039	1
Drill	55545004	5
Drill Assy, S91, complete new	22075000	1
Drill Assy, S91, complete used	022075000 U	2
Drill Assy, with Dart Controller, complete C100 panel used		2
Drill,Groove,.078,s91/s93-7/gc2001/s3200/s7200	30595003	3
DRIVE PULLEY ASSY 069198000 GERBER	69198000	9
DRIVE PULLEY ASSY. 057251000 GERBER	57251000	11
DRIVE PULLEY FLANGE 055473000 GERBER	55473000	4
DRIVEN PULLEY 056117000	56117000	1
DRIVEN PULLEY 062132000 GERBER	62132000	3
Elevator carriage assy	55625000	2
Elevator carriage assy	66142000	1
Elevator casting, S91	34936052	2
ELEVATOR PIVOT BRACKET 054347002 GERBER	54347002	1
Encoder, Beam	55383000	1
END PULLEY 067484000 GERBER	67484000	6
Eurostep /3 ES/S card from baldor used, OK	7043490 U	1

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Eyebolt	55377000	2
Eyelet, spring, S91 Bowl	21166000	26
Fisher pen	684022005	3
Fisher pen refill	684500025	23
Fitting	466080501	1
FITTING 465-500-151 GERBER	465500151	2
FITTING 465500367 GERBER	465500367	1
FITTING 465500535 GERBER	465500535	1
Fitting, hose	466260702	4
Fitting, Tee	466080502	10
FLYWHEEL DRIVEN PULLEY 061988000 GERBER	61988000	7
Flywheel shaft assy, S91 standard head (non quiet)	24631000	1
Foam, 0.8mm x 12.7mm x 60m. box of 4rolls	*UK-Foam-slat	1
Fuses, Kit from 1A 1 1/4 to cartridge and Bus fuses		1
GASKET 496-500-052 GERBER	496500052	1
Gasket parker	496011052	2
Gear	500021041	6
GEAR C AXIS DRIVE 056922000 GERBER	56922000	3
Gear drive cutter	13597000	7
GEAR PULLEY 062106001 GERBER	62106001	1
Gear resolver	500500038	5
Gear, bell, Sharpener drive assy, S91	29947001	3
Gear, DH47T100Q12	500141001	2
Gear, drive, cutter	13598000	5
Gear, drive, torque tube	79067001	1
Gear, drive, y axis, S91	21009000	13
Gear, rack drive	21115000	3
Gear, theta, driven	54395002	5
Gear, X-axis motor, S91	21113000	11
Grinding wheel, S91 / S93-7	020505000 E	389
Grinding wheel, S93-1 /-5, Vacuum brazed, high quality	043323000 E	2
Guide Rod	27577000	10

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Guide, knife, upper, S91	62294000	8
Harness assy, Head transition, S91	51058001	1
HEAD FAN ASSEMBLY 055-456-000 GERBER	55456000	1
Head, S91, incomplete, used		3
Head, S93-5, complete, with Lancaster, used		1
Housing	18213000	2
HOUSING AIR CYLINDER 054-693-000 GERBER	54693000	3
Housing Wheel Assy, S91 console side	18348000	1
Housing, Bearing,S93-5 W/O Lancaster	54227002	2
Housing, flywheel shaft, 3 brg, S91	24629000	4
Housing, idler, sub assy	21206000	3
Housing, S91 presser foot cylinder	20674000	1
Housing, Sharpener S91 old style	67876000	3
Housing, stator, slip ring assy	23003100	13
Housing,Bearing s-91;RB 037399003	37399000	1
Idler pulley, S91 x axis belt tension	17707000	15
Key	20581000	1
Key cutter tube	23046000	2
Key, cutter tube/ sharpener, S91 bowl	23046001	6
Key, woodruff	584004001	3
Keyboard, OCC/OCT, overlay, S91 C100	58209001	1
Keyboard, OCC/OCT, overlay, S91 C100	58209002	1
Keyboard,membrane,occ/oct.w,plate,s91	51818001	2
Keypad	925500528	2
Kit, materials, 88 barrier strips, foam & adhesive		1
Kit, starter, 100 barrier strips, foam, adhesive & gun		1
Kit,upgrade,transducer,separate cable s91 less transducers	75281001	2
KNIFE MOTOR 055-330-000 GERBER	55330000	1
KNIFE VOLTAGE FILTER 460-104-001 GERBER	460104001	1
Knob	588500008	1
Latch spring	59407000	2
Latch spring, S91 sharpener assy	20569000	28

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LEVER 021306000 GERBER	21306000	3
Light source assy, S91	22863000	8
LIGHT SOURCE SUB ASSY. 059487000 GERBER	59487000	2
LIMIT SWITCH "Y" 055489000 GERBER	55489000	4
LIMIT SWITCH 055532000 GERBER	55532000	7
LIMIT SWITCH 924110402 GERBER	924110402	3
Link, connecting, S93-5 / 5200	54647000	3
Manifold aluminium, for service only	21044001	1
Manifold, air, S91 head	21044000	5
Motor, assy, Y-axis AP700	47542000	1
Motor, Brushless Servo, AP700	63649000	1
Motor, drill , recon, S93-5 possible use on 5200	55417000	2
Motor, drill, S91, 1/2 hp	21213000	3
Motor, Knife, S91, 2 pin conn	51233000	5
Motor, S91 x,y,c axis 3 holes in shaft, recon by PML	28925002	1
Motor, S91, C axis Recon with gear	021263000 R	2
Motor, S91, X axis Recon with gear	021767000 R	1
Motor, S91, Y axis Recon with gear	021595000 R	1
Motor, X axis, S93-5	55391000	1
Motor, X axis, S93-5, used	055391000 U	1
MOUNTING BLOCK 054-895-000 GERBER	54895000	1
MOUNTING PLATE 054350000 GERBER	54350000	9
MOUNTING PLATE C AXIS 054-349-000 GERBER	54349000	5
Nut	21067000	2
nut ?	648084646	10
NUT 1/2" METAL 647500008 GERBER	647500008	2
NUT 647990018 GERBER	647990018	4
Nut, 1/4 x 20	648164416	15
Nut, 1/4 x 20	648164716	3
Nut, 3/8-16	648244416	8
Nut, 4-40	648044416	24
Nut, 4-40, S91 articulated knife drive	649022037	14

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Nut, 5/16-20	648205412	8
Nut, lock	175030101	13
Nut, locking, S91 sharpener assy	17649000	20
Nut, Nyloc, 3/8-16	649022029	10
Nut, Y countershaft assy	175070401	3
Nut,Nyloc	649022024	6
NUTLOK 649024040 GERBER	649024040	2
O ring, bushing, S91 sharpener	496500061	106
O ring, S91 sharpener, black	496051027 B	70
O ring, S91 sharpener, green	496051027 G	65
O ring, square, S91	496051028	65
OCC Panel assy, complete, S91, recon	51919000	1
Pad, applicator, coolant	24255000	3
Pad, sponge, S91 presser foot	21983000	22
Panel, assy, operator,complete, AP700	46805000	1
PCA Pre-Amp Resolver, S93-5 only C100	50555054	1
PCA, ABC, C100 All s/w versions, but does not have x4 bite	51105051	3
PCA, ABC, C100 S/W ver 4.9.1 or later	51105053	1
PCA, ABC, C100 S/W ver 4.9.1 or later	51105054	1
PCA, AP 700, Servo, Imec X-axis	52731005	1
PCA, AP700, Operator panel	53821050	1
PCA, control, AP-xxx	63209000	1
PCA, DPWM, C100	041716050 U	1
PCA, DPWM, C100	041716051 U	2
PCA, DPWM, C100	041716053 U	1
PCA, driver, Accujet	68509000	1
PCA, FDSI, S91 & S93-7 systems	50453000	3
PCA, FDSI, S91 & S93-7 systems	50453050	1
PCA, FDSI, S91 & S93-7 systems, used	050453050 U	2
PCA, FDSI, S93-1/3, S95 C100	51811050	3
PCA, Force used	51557002	1
PCA, Interface, AJ510	68857000	1

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PCA, Numonics	694500033	1
PCA, Numonics control	399500073	1
PCA, Opto-sol all systems C100	50494051	7
PCA, Opto-sol, all systems C100 used	050494051 U	1
PCA, Opto-Sol, all systems, repaired C100	050494051 R	1
PCA, Pre-Amp Resolver, S91 only C100	050555007 U	1
PCA, Pre-Amp Resolver, S91 only C100	50555050	3
PCA, Pre-Amp Resolver, S91 only, repaired C100	050555000 R	1
PCA, PSU, APxxx, analog	68221001	1
PCA, Servo Interface, AP700	52719051	1
PCA, Servo Support, all systems except S93-1 C100	050522050 U	1
PCA, Transition, Control	52391052	1
PCA, Transition, Head	51389000	1
PCA, Transition, Table	51377001	1
PCA, VSK / KI, C100	51179050	1
PCA, VSK / KI, C100 s/w ver 4.9.1 or later (will work on earlier!)	51179053	2
Pen	68218000	1
Pen, Numonics	399500161	2
Pen, Numonics	399500311	1
PHEONIX WASHER IDLER 973500180 GERBER	973500180	2
Pin dowel	688001053	5
Pin dowel	688500078	4
Pin, clevis, laypuller	28037000	2
Pin, dowel, 1/8 x 1,	688001010	11
Pin, dowel, 1/8 x 1/2	688001025	6
Pin, dowel, 1/8 x 3/4, Y countershaft assy	688001007	18
Pin, dowel, 3/16 x 1.1/14	688001052	2
Pin, dowel, 3/16 x 2	688001084	3
Pin, rear roller	69338000	2
Pin, roll, 1/16 x 3/8	688005021	1
Pin, roll, 1/16 x 5/16	688005062	2
Pin, roll, 1/8 x 1"	688005003	3

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Pin, S91, rear roller, 1pc 2 roller,	38710000	11
Pin, S91, side roller 1pc, 4roller	30340001	3
Pin, S91, side roller, 1pc,2roller	43481000	20
Pin,pivot, idler, S91	20519000	1
Pin,rear,4rlr lwr rlr gd,s91	27799002	65
Pinion & shaft, Shrpnr, S91	20557000	21
Pinion, C axis, S90	13143000	2
Pinion, Y axis	21542000	1
Pivot Block, S91 artic kn dr (s93-5/7)	21610000	17
PIVOT BOLT 054606000 GERBER	54606000	1
Plate presser foot - Non Gerber	021948002 E	22
Plate, adapter	18151000	2
Plate, MOTOR MOUNTING	62043000	2
Plate, presser foot, S91 Gerber	21948002	4
Plate, Pulley	61528000	9
Plunger, SL-500, Laypuller S91	700011026	2
POINTER 055-514-050 GERBER	55514050	2
POST 456500033 GERBER	456500033	4
Power supply C100 + - 15v	708500026	1
Power Supply, AP700, DC	63090000	2
Power Supply, C100 + - 12v	708500027	2
Pulley assy, console side 1" belt	18155000	2
Pulley assy, remote side 1" belt	18156000	3
PULLEY IDLER 062040001 GERBER	62040001	6
PULLEY MOUNT 062041000 GERBER	62041000	3
Pulley theta	21123002	1
Pulley, 20 tooth S91	39006000	4
Pulley, assy, Y-axis	18265000	1
Pulley, Fixed, drive, S91 sharpener	20567001	15
Pulley, flywheel, S91	30227000	4
Pulley, flywheel, S91	31139000	1
Pulley, gear, knife motor	21847000	1

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Pulley, idler, S91 sharpener	20566000	27
Pulley, idler, S91 sharpener RB 020566000	20565000	5
Pulley, S91, 22T	30274001	12
Pulley, theta, countershaft	20548001	3
Pulley,assy,c-axis	32825001	1
Pulley,theta, RB 021123001	21123000	1
Rack Drive assy, exchange	21928000	5
Reed Relay 24v, Servo Supp pca	760500078	4
Reed Relay 5v, Servo Supp pca	760500079	7
Resolver assy	15694000	3
RESOLVER GEAR 054-397-000 GERBER	54397000	1
Retainer	776100110	35
Retainer	776100113	6
Retainer	776101015	1
Retainer	776101018	3
RETAINER 776500073 GERBER	776500073	2
RETAINER 776500078 GERBER	776500078	2
Retainer truarc	776101004	18
Retainer, 3/16 i/d	776110002	5
Retainer, 5/8 od	776100106	14
Retainer, bearing	18827000	6
Retainer, bearing, rotor	22131000	2
Retainer, bearing, stator	21949000	2
Retainer, S91 sharpener assy	776101026	46
Retainer, S91 sharpener assy bit rusty	776100110 U	28
Retainer, snap ring	776010154	8
Retainer, tension arm, S91	22220000	11
Retainer, theta bearing	21127000	1
Retainer, Truarc	776500024	4
Retainer, Truarc	776500044	10
Ring,swivel,tube	21129000	3
ROD END SHARPENER CLUTCH 054-894-000 GER	54894000	2

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Rod, 3/16 x 1/4, support arm, Articulated knife drive	798400802	7
Rod, bushing assy, S91 articulated knife drive	20634000	13
Rod, cap, pusher assy	66237000	8
Rod, Tie	21061000	2
ROLL PIN 3/32 DIA. X5/16 LG 688-005-063	688005063	1
ROLL PIN 3/32 DIA. X7/8 LG 688-005-065	688005065	1
Roller guide, S91 1pc 4roller	23012000	2
Roller, rear, 4rlr S91	22989000	3
Roller, rear, S91 2 roller guide	38712000	11
Roller, side, 2 rlr guide	38713000	37
ROUNDWAY 054-200-000 GERBER	54200000	3
Roundway, S91 (static) beam, 1/2 dia x 6', used for less than 6 months	012729001 U	1
Rubber, rewind band, resealer	644500024 E	3
S91 Head, Beam, Ribbon cable and C100 Controller, complete		1
Screw	55577000	4
Screw	802105910	5
Screw	802164716	2
Screw	804044905	10
Screw	804044906	74
Screw	804044907	5
Screw	804054910	8
Screw	804064907	12
Screw	804064912	20
Screw	804084916	9
Screw	804105912	30
Screw	804105914	16
Screw	804105940	3
Screw	807104808	3
Screw	812064706	4
Screw	812064908	5
Screw	812084906	11
Screw	812084910	8

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Screw	815084808	10
Screw	839104904	1
Screw	854500104	12
Screw	854500109	2
Screw	854500536	7
Screw	854500631	5
Screw	854500676	12
Screw	854501209	9
Screw, 1/4 x 20	848031106	4
Screw, 10-24, 2 1/2"	804104940	8
Screw, 10-32 x 3/4	804104912	14
Screw, 10x24, 3/4lg	848025112	1
Screw, 2-56 x 3/16 grub screw, knife speed sensor brkt	854501252	1
Screw, 4-40 x 1	804044916	20
Screw, 6-32 x 1/2	804064908	50
Screw, 6-32 x 1/2, SHCS	804084908	111
Screw, 6-32 x 1/4, SHCS	804064904	150
Screw, 6-32 x 1/8, pin retainer, S91 1pc 2 roller	839064902	36
Screw, 6-32 x 3/8, SHCS	804064906	81
Screw, 8-32 x 1/4, SHCS	804084104	100
Screw, 8-32 x 1/4, SHCS	804084904	8
Screw, 8-32 x 2"	854500564	2
Screw, 8-32 x 3/8, SHCS	804084906	10
Screw, adjustment, transducer, S91	21856000	1
Screw, csk, 6-32 x 1/2"	849048010	21
Screw, hex hd, special	26004000	30
Screw, Shoulder, Artic knife drive, pivot,S91	848025124	9
Screw,csk	812105907	2
Seal	496010701	6
Seal	496010704	6
Seal, rubber edge strip, black with holes, S93	44747001	3
Seal, S375, Thomson	496277005	28

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Seal, Thomson, ADJ-S-500	496277004	79
Seal, Thomson, OPN-S-500, S91 platform	496270401	27
Sensor, knife speed	72825000	1
Shaft	14240000	1
SHAFT 054885000 GERBER	54885000	1
SHAFT 058090000 GERBER	58090000	1
Shaft and pulley, grinding wheel assy	27864000	5
SHAFT END PULLEY 061523000 GERBER	61523000	6
SHAFT PRESSER FOOT 055375001 GERBER	55375001	2
SHAFT PULLEY TENSION 065905000 GERBER	65905000	3
SHAFT SHARPENER 054567000 GERBER	54567000	3
Shaft, flywheel assy, S91, quiet head	31717001	2
Shaft, hollow, drill, S91	65843000	2
Shaft, idler puller	31137000	2
Shaft, Idler pulley, std head	20518000	3
Shaft, S91, X axis rack drive assy, no holes	18162000	7
Sharpener casting, S91	41162000	2
SHARPENER GEAR DRIVE 055649000 GERBER	55649000	1
SHARPENER STOP 054710001 GERBER	54710001	1
Shield, gear new	36259000	18
Shield, gear others	36259000	25
Shoulder screw	848025106	33
SHOULDER SCREW 1/4X5/8 849004005 GERBER	849004005	1
Sleeve	21224000	1
Sleeve, C-axis	54357000	2
Sleeve, theta pulley	20532000	1
Slide / guide, rod, presser foot s91	23074001	26
Slide laypuller left hand, S91	28039000	1
Slide, laypuller, right hand S91	28038000	2
Slip ring	21938000	14
Slip ring assy, all cutters	56155000	1
Spacer	20571001	36

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Spacer	21933003	2
Spacer	22150000	10
Spacer	54398000	3
Spacer	54582003	8
Spacer	54583000	6
Spacer	55715000	8
Spacer	67474000	2
Spacer	892000205	10
Spacer	892011056	4
Spacer	892011060	8
Spacer	892011061	3
Spacer	892190103	21
Spacer	892500055	2
Spacer	892500173	2
Spacer	975022001	1
SPACER 0.31" 054582001 GERBER	54582001	7
Spacer End Pulley	67733000	5
Spacer pulley idler	60260000	12
Spacer y carriage	17290003	4
Spacer, 0.250 x 0.187 x 0.010"	892011045	1
Spacer, 0.250 x 0.187 x 0.031"	892011002	2
Spacer, 1/2 x 1/4 x 3/32	975113017	21
Spacer, 3/8 x 1/4 x .036"	892011022	62
Spacer, grid	24951000	10
Spacer, plastic, slip-ring assy	892190507	18
Spacer, S91 grinding wheel assy, used	27863001	2
Spacer, S91 sharpener assy	20633000	11
Spacer, thrust	20513000	1
Spacers, S91 matched set	21823000	2
Spring	57564000	23
Spring	89650155	1
Spring	896032085	2

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Spring	896033077	1
Spring	896500121	2
SPRING 896500092 GERBER	896500092	1
SPRING 896500119 GERBER	896500119	4
Spring assy, Elevator, S91	26508000	5
SPRING WASHER 896500096 GERBER	896500096	3
SPRING WASHER IDLER 896500118 GERBER	896500118	6
Sprocket, laypuller, Dodge CT515, 15T	900060402	23
Stem, clamp	40499000	15
STOP PRESSER FOOT 055400000 GERBER	55400000	14
Stop, bumper assy	34549000	7
Stop, latch, S91 sharpener assy	20576000	24
Stop, S91 presser foot	22370000	10
Stop, slip ring	20686000	2
Stop, slip ring	20686001	4
Stop,rubber,presser foot, guide	22018000	9
Stud	908500011	4
Switch	19356002	1
Switch Assy, cleaning head	73209000	1
Switch assy, feed rate	51086002	1
Switch Assy, X/Y	65892002	1
Switch assy. HD up / down, S91	61639001	3
Switch, Barksdale	925500049	1
Switch, limit assy, S93 5, Head up/down	55382000	14
Switch, limit, cam collar assy	29614002	2
Switch, pressure,barksdale	925500092	1
Switch, Sq D, CL9007, C66B2	925500063	2
Switch,limit,assy, S93-5/7, x-axis	67027001	4
Swivel,square, S93-5/S5200	55607000	3
Swivel,square,carbide,.093/.125,s-91 only	20611001	2
Tension arm assy	46330000	1
Tensioner assy, S91	21381000	3

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Terminal block, slip ring assy	38493001	1
Terminal, brush, slip-ring assy	22133000	4
THRUST WASHER 973500147 GERBER	973500147	1
Torque tube end, remote	21350000	1
Transducer, long cable, S91, original type, new	66254001	1
Transducer, long cable, S91, original type, used	66254001	11
Transducer, short cable, S5/7200 used	075282002 U	1
Transducer, short cable, S91, special connector, new	75282001	2
Transistor, 2N6275	952500002	4
Trunnion, cylinder	20665000	3
Tubing	966160701	1
Tubing, copper, S91 sharpener assy	24354000	4
VALVE(NON LANCASTER)968500073 GERBER	968500073	1
Valve, MAC 113B-611BA	968242002	1
Valve, mac, 4 way with conn	39953001	1
Valve. mac, with conn	39953005	7
VME extender	51560000	2
Washer	22107000	2
Washer	972080217	12
Washer	972100217	9
Washer	973500077	2
Washer	973500120	2
Washer	973500184	9
Washer	973990014	18
Washer	974063217	100
Washer	974081217	203
Washer	974171217	49
Washer	975037003	4
Washer	975037007	6
Washer	975113013	4
Washer	975192005	9
Washer, 1/4	972150217	16

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Washer, 3/8 x 3/16/ x 3/32	975113016	5
Washer, 7/16 x 3/16 x 1/16	975001102	12
Washer, S91 grinding wheel assy	975220801	15
Washer, S91 grinding wheel assy	975220801 U	14
Washer, spring	974101217	29
Washer, spring #4	974041217	13
Washer, spring pack	29656001	16
Washer, spring, 1/4	974151217	20
Washer, thrust, torrington	975073002	4
Washer, thrust, Torrington TRB2435	975073001	8
Washer,lock	176030101	1
Washer,spring	973990114	32
Wave washer, S91	896050801	2
Wheel, bronze, S91	18343000	3
Wheel, bronze,bearing assy	19975000	6
Woodruff key, S91 shrpnr	17306000	78
Yoke arm lower S91 Sharpener assy	24493000	19
Yoke, K.I., 2 piece guide, S91	20664020	2
Yoke,arm,assy,metal,upper,s91, sharpener	24492000	25
Zone valve, TLMQ PXCM521	968500016	11
	RS 437-187	3